

STROCO P/N	SHELL SIZE	T THR'D UNC-3B	"A" (+/- .003)	"B" (+.015/-0.015)	"C" (+.015/-0.000)	"D"	"E" (+.020/-0.020)	"F" (+.015/-0.000)
S915-3	3	.112-40	0.625	0.925	0.641	.106/.166	0.325	0.286
S915-6	6	.112-40	0.469	0.755	0.366	.106/.166	0.183	0.286
S915-8	8	.112-40	0.594	0.880	0.554	.106/.166	0.308	0.286
S915-10	10	.112-40	0.719	1.019	0.688	.106/.166	0.433	0.286
S915-12	12	.112-40	0.812	1.098	0.828	.106/.166	0.526	0.286
S915-14	14	.112-40	0.906	1.192	0.953	.106/.166	0.620	0.286
S915-16	16	.112-40	0.969	1.255	1.094	.106/.166	0.683	0.286
S915-18	18	.112-40	1.062	1.348	1.185	.106/.166	0.776	0.286
S915-20	20	.112-40	1.156	1.500	1.305	.106/.166	0.812	0.344
S915-22	22	.112-40	1.250	1.593	1.428	.106/.166	0.907	0.344
S915-24	24	.138-32	1.375	1.750	1.568	.123/.183	1.000	0.375
S915-25	25	.138-32	1.500	1.812	1.582	.123/.183	1.062	0.375
S915-28	28	.138-32	1.562	2.000	1.820	.123/.183	1.125	0.438
S915-32	32	.138-32	1.750	2.312	2.062	.123/.183	1.188	0.562
S915-36	36	.138-32	1.938	2.500	2.312	.123/.183	1.375	0.562
S915-37	37	.112-40	1.187	1.500	1.281	.106/.166	0.874	0.313
S915-61	61	.112-40	1.437	1.812	1.594	.106/.166	1.062	0.375

SPECIFICATIONS


MATERIAL: Retainer- Aluminum alloy, 6061-T6 per QQ-A-250/11, .032" (+.003/-.003) thickness
 Nut- Self-Locking, clinch type, corrosion resistant alloy steel per AMS5640 (type 303)
 Performance per MIL-N-25027

FINISH: Retainer- Alodine per MIL-C-5541 CI 1A
 Optional- Epoxy Polyamide primer applied per MIL-P-23377
 Nut- Per MIL-N-45938 with dry film lubricant applied per MIL-L-46010

NOTES: The A, B, C, and E dimensions are to be measured in the restrained position.
 This data sheet represents all options for this series, see ordering info page for part specifics.
 Parts to be marked with the respective S915-XXX part number, if there is enough space.

DIMENSIONS IN INCHES: TOLERANCES UNLESS OTHERWISE SPECIFIED: X.XX +/- .030"; X.XXX +/- .010"; ANGLES +/- .05*

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CAGE NO. 19904	TITLE NUT PLATE DRAWING FOR INTERNAL USE ONLY		PART NUMBER S915 REV C 12/30/07
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